

POLYMELT UV

UV RESISTANT PIPE SYSTEM FOR OUTDOOR APPLICATION



POLYMELT UV PP-R WATER PIPING SYSTEM



THE SAFEST MOST RELIABLE CHOICE FOR EXPOSED POTABLE WATER APPLICATIONS

POLYMELT UV is the worldwide first audited UV-resistant PP-R system consisting of pipe and fitting, which can be fused together the same way as standard PP-R. Furthermore, the especially developed material of the POLYMELT UV system, ensures vast UV-resistance.
High quality – Made in Germany.

**UV-RESISTANT
MADE IN GERMANY**

 **POLYMELT**

 Made in Germany

SOLUTION FOR OUTDOOR APPLICATIONS

The POLYMELT UV system consists of the well established POLYMELT UV ML5 fiber pipe and a new range of fittings, made of high grade PP-R. It was especially developed for situations, where the pipe distribution is exposed to UV-radiation. Therefore the POLYMELT UV system is especially suitable for the installation in outdoor environments such as drinking water systems and irrigation systems.



POLYMELT UV PP-R WATER PIPING SYSTEM

PRODUCT RANGE POLYMELT UV SYSTEM

Material POLYMELT UV ML5 Pipe



1. PP-R UV black
2. PP-R GF
3. PP-R
4. PP-R GF
5. PP-R

Linear expansion coefficient: $a = 0,038 \text{ mm/m K}$
third party certified: OFI Institute Vienna

WORKING PRESSURE

Long Therm Stress Behaviour with safety factor 1.25

Temperature °C	Years of operation				
	1	5	10	25	50
	Maximum working pressure in bar				
20 °C	28.5	26.8	26.1	25.2	24.5
30 °C	24.2	22.7	22.1	21.3	20.7
40 °C	20.6	19.2	18.7	18.0	17.4
50 °C	17.4	16.2	15.7	15.1	14.7
60 °C	14.7	13.6	13.2	12.7	12.3
70 °C	12.3	11.7	11.1	9.6	8.1
80 °C	10.3	9.1	7.7	6.2	
95 °C	7.3	4.9			

PIPE

POLYMELT UV ML5
Fibre-pipe with UV protection layer, SDR 74/ S 3.2 for hot and cold water acc. to DIN EN ISO 15874, EN ISO 21003, class 1/8 bar, class 2/6 bar, Color black



A.Nr.	Outer diameter	Wall thickness	Inner diameter	Water Content	Weight	Packing unit parcel/bar
40322	20	2.8	14.4	0.163	0.149	100 m / 4 m
40323	25	3.5	18.0	0.254	0.236	60 m / 4 m
40324	32	4.4	23.2	0.423	0.385	40 m / 4 m
40325	40	5.5	29.0	0.661	0.584	20 m / 4 m
40326	50	6.9	36.2	1.029	0.916	20 m / 4 m
40327	63	8.6	45.8	1.647	1.474	12 m / 4 m

FITTINGS

POLYMELT UV
Welding socket



A.Nr.	Outer diameter	Packing unit parcel/bar
44002	20	600 / 10
44003	25	400 / 10
44004	32	300 / 10
44005	40	200 / 5
44006	50	100 / 5
44007	63	50 / 1

POLYMELT UV
Welding elbow 90°



A.Nr.	Outer diameter	Packing unit parcel/bar
44042	20	500 / 10
44043	25	350 / 10
44044	32	200 / 10
44045	40	100 / 5
44046	50	50 / 5
44047	63	25 / 1

POLYMELT UV
Welding elbow 45°



A.Nr.	Outer diameter	Packing unit parcel/bar
44102	20	200 / 10
44103	25	150 / 10
44104	32	100 / 10
44105	40	50 / 5
44106	50	25 / 5
44107	63	12 / 1

POLYMELT UV
Welding tee



A.Nr.	Outer diameter	Packing unit parcel/bar
44202	20	400 / 10
44203	25	250 / 10
44204	32	100 / 10
44205	40	40 / 5
44206	50	20 / 5
44207	63	10 / 1

FITTINGS

POLYMELT UV Welding tee reduced



A.Nr.	Outer diameter	Packing unit parcel/bar
44254	25x20x25	250 / 10
44273	32x20x32	120 / 5
44275	32x25x32	120 / 5
44305	40x20x40	80 / 5
44307	40x25x40	80 / 5
44309	40x32x40	80 / 5
44334	50x25x50	50 / 5
44336	50x32x50	50 / 5
44338	50x40x50	40 / 5
44352	63x25x63	25 / 1
44354	63x32x63	25 / 1
44356	63x40x63	25 / 1
44358	63x50x63	25 / 1

POLYMELT UV Welding reducer



A.Nr.	Outer diameter	Packing unit parcel/bar
44603	25x20	300 / 10
44605	32x20	250 / 10
44606	32x25	200 / 10
44609	40x25	400 / 5
44610	40x32	300 / 5
44614	50x32	250 / 5
44615	50x40	150 / 5
44620	63x40	100 / 1
44621	63x50	75 / 1

POLYMELT UV Welding adapter male



A.Nr.	Outer diameter	Packing unit parcel/bar
44156	25 x 1/2"	100 / 10
44157	25 x 3/4"	100 / 10
44159	32 x 1"	50 / 5
44161	40 x 1 1/4"	30 / 5
44163	50 x 1 1/2"	20 / 5
44165	63 x 2"	20 / 1

POLYMELT UV PP-R WATER PIPING SYSTEM

ADVANTAGES

- 10 years UV-resistant guarantee
- corrosion free
- increased flow rate
- fast and easy installation
- low linear expansion
- high stability

AUDITED UV-RESISTANCE

The resistance of POLYMELT UV system against UV-radiation was tested by an accredited test laboratory. In planned intervals during the complete process, samples were taken in order to check possible mechanical changes based on a tensile test.

The used irradiation rate is equivalent to more than 10 years in the city of Assuan, Egypt (one of the highest yearly UV-radiations worldwide).



AREAS OF APPLICATION

POLYMELT UV system is approved for the contact with potable water and is the best choice for boiler connection on the top to the tapping points – outdoor and indoor.

It can be used as an ideal distribution system for Hot & Cold Water in residential and commercial buildings as well as for irrigation systems.



POLYMELT GMBH
Kirnachstraße 17, 87640
Ebenhofen, Germany
Tel. +49 8342 70060
Fax +49 8342 700666
mail@polymelt.com, www.polymelt.com



 Made in Germany